



Polyethylene
Borlink™ LE0315
Crosslinkable Semiconductive Compound

Description

Borlink LE0315 is a crosslinkable black polyethylene compound, specially designed for semiconductive strippable insulation screen of energy cables.

Applications

Borlink LE0315 is designed for semiconductive strippable screens in TR-XLPE and EPR medium voltage cables.

Specifications

Borlink LE0315 meets the applicable requirements as below when processed using sound extrusion practices and testing procedures

AEIC CS8	IEC 60502-2
ANSI/ICEA S-93-639	NF C33-223
ANSI/ICEA S-94-649	NF C33-226
ANSI/ICEA S-97-682	UL 1072
BS 6622	UTE C 33-223

Special features

Borlink LE0315 is a ready-to-use semiconductive compound. It provides very low strip forces when used over crosslinkable polyethylene based rubber insulation compounds.

The excellent distribution of carbon black and additives in Borlink LE0315 results in a smooth semiconductive screen.

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density (23 °C)	1170 kg/m ³	ASTM D 1505
Tensile Strain at Break (20 In/min) ¹	250 %	ASTM D 638
Tensile Strength (20 In/min) ¹	11 MPa	ASTM D 638
Tensile Strength (20 In/min) ¹	1.600 psi	ASTM D 638
Tensile Strength Retention (168 h, 136 °C)	> 75 %	ASTM D 638
Tensile Elongation After Ageing (168 h, 136 °C)	> 100 %	ASTM D 638
Brittleness temperature	< -35 °C	ASTM D 746

¹ Measured on crosslinked specimens

Electrical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
DC Volume Resistivity (23 °C)	50 Ohm.cm	ASTM D 991

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DC Volume Resistivity (90 °C) 100 Ohm.cm ASTM D 991

Other properties

Property	Typical Value	Test Method
<small>Data should not be used for specification work</small>		
Plaque Strip Force (90° peel)	3 lbs/½ inch	Borealis Method

Processing Techniques

Borlink LE0315 provides excellent surface finish and outstanding output rates, when processing conditions are optimized for the actual processing equipment and cable dimensions. Optimal conditions may vary according to the equipment used.

The required extrusion melt temperature range is approximately 240 to 260°F (115 to 125°C). Lower melt temperatures may result in a poorly mixed, uneven extrudate and higher melt temperatures may result in extrudate pre-cure or scorch. The feed section of the extruder should be water cooled. The curing configuration should be carefully controlled, and the maximum cable surface temperature in the curing tube should be maintained below 280°C (535 °F).

To produce a good and reliable cable, it is essential to ensure careful and clean handling of semiconductive material. Hence all material handling should preferably be conducted in closed systems. Please contact your Borealis representative for more details.

Extrusion

Typical processing temperature ranges for Borlink LE0315 are shown below:

Hopper drying (4 h)	40 °C	With dehumidified air
Melt temperature	115 - 125 °C	

Packaging

Package: Smallbins

Storage

Borlink LE0315 has a shelf life of 12 months from delivery date if stored in unopened original packages, under dry and clean conditions at temperatures between 10 - 30 °C (50 - 85 °F). It is suggested that first-in/first-out practices be followed. should be stored in dry conditions at temperatures below 50°C and protected from UV-light.

More information on storage is found in our "Safety data sheet" / "Product safety information sheet" for this product.

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Safety

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the products. For more information, contact your Borealis representative.

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

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